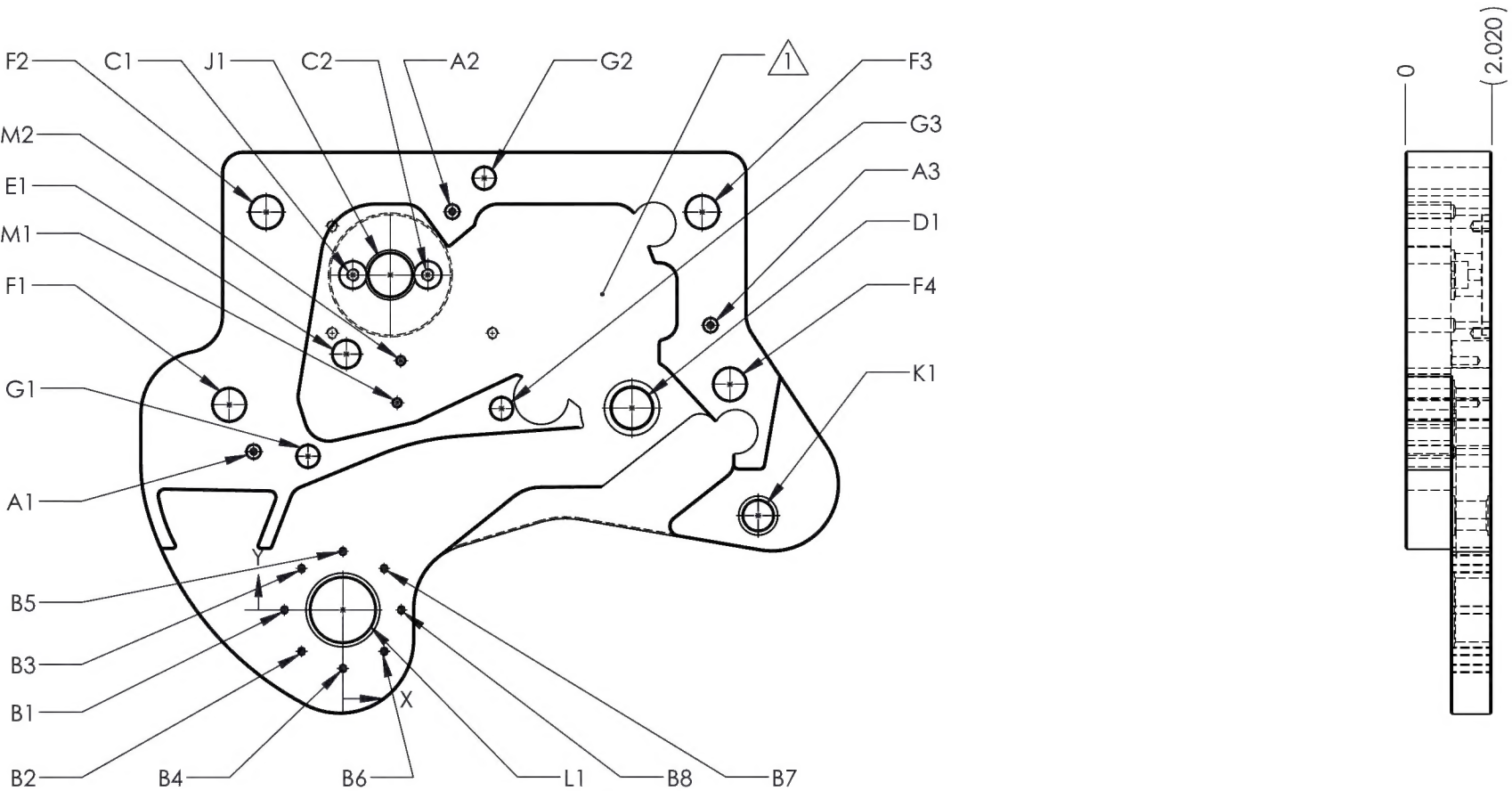


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TAG	X LOC	Y LOC	SIZE
A1	-2.088	3.700	\varnothing .156 THRU ALL \sqcap \varnothing .316 ∇ 1.125 .02 X 45°
A2	2.560	9.310	
A3	8.600	6.656	
B1	-1.368	-.000	
B2	-.967	-.967	10-32 UNF - 2B THRU ALL
B3	-.967	.967	
B4	.000	-1.368	
B5	-.000	1.368	
B6	.967	-.967	
B7	.967	.967	
B8	1.368	.000	
C1	.236	7.831	\varnothing .250 THRU ALL .02 X 45° FAR SIDE \sqcap \varnothing .625 ∇ 1.460 .02 X 45° NEAR SIDE
C2	1.986	7.831	
D1	6.763	4.721	\varnothing .9363 THRU ALL \varnothing .9358 .04 X 45° NEAR SIDE \sqcap \varnothing 1.290 ∇ 1.145 ^{+.003} _{-.000}
E1	.081	5.980	\varnothing .6248 THRU ALL \varnothing .6244 .03 X 45° NEAR SIDE
F1	-2.659	4.796	\varnothing .750 THRU ALL 2X .03 X 45°
F2	-1.793	9.299	
F3	8.407	9.299	
F4	9.055	5.274	
G1	-.817	3.592	\varnothing .500 THRU ALL 2X .03 X 45°
G2	3.307	10.093	
G3	3.712	4.709	
J1	1.111	7.831	
K1	9.717	2.207	\varnothing .689 ^{+.000} _{-.002} THRU ALL 2X .03 X 45° \sqcap \varnothing .915 ∇ 1.155
L1	.000	.000	\varnothing 1.501 ^{+.000} _{-.001} THRU ALL .03 X 45° NEAR SIDE \sqcap \varnothing 1.728 ∇ 1.145 ^{+.003} _{-.000}
M1	1.269	4.843	\varnothing .188 ∇ 1.685 .02 X 45° NEAR SIDE
M2	1.356	5.828	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C250-200	1	SIDE PLATE HOUSING	6061	2-18 X 13-1/4 X 16-1/2

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY APICAL.	6/11/2013	CFS	
1		CH'D E1 HOLE TOLERANCE WAS \varnothing .627 \pm .000 \pm .001 IS \varnothing .6248-.6244.	6/28/2013	CFS	JAG
2		CH'D E1 HOLE CHAMFER WAS .03 X 15° IS .03 X 45°.	8/20/2013	CFS	JAG
3	14-0128	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE. CH'D DIMS WAS (13.151) IS 13.15, WAS (16.361) IS 16.36, WAS (3.50) IS 3.50. DELETED DIM \varnothing .915. ADDED DXF NOTE.	8/14/2014	DPD	RW

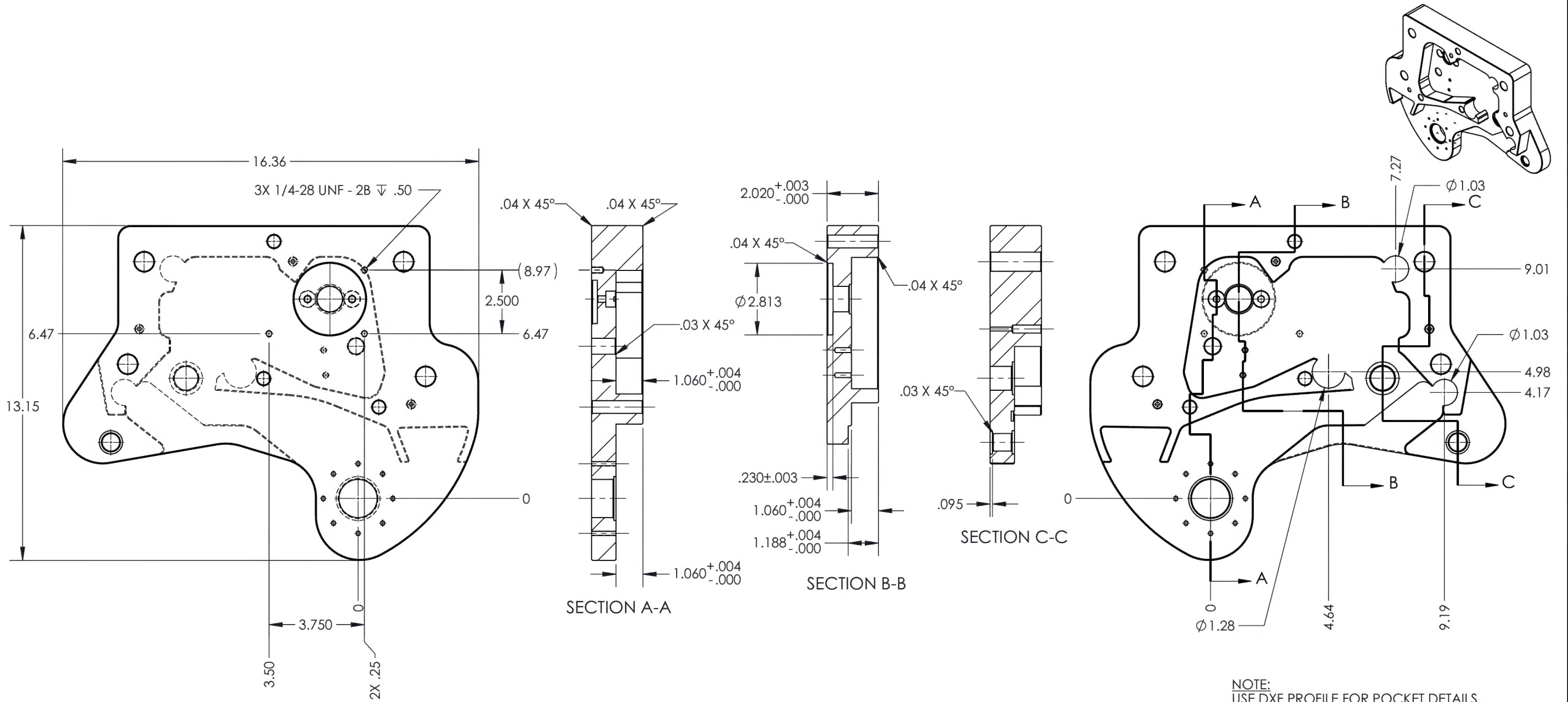


NOTE:
1 MACHINE ENGRAVE BATCH NUMBER.

			
TITLE SIDE PLATE HOUSING			
DWG NO. C250-200			REV 3
MAT'L 6061		DRAWN BY: APICAL	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XX ± .005		TREAT	
.XX ± .01		FINISH	
.X ± .1		BLACK ANODIZE	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC MIL-A-8625F, TYPE II, CLASS II	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
SCALE 1:4		DATE 6/13/2011	
SHEET 1 OF 2			

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D E1 HOLE TOLERANCE WAS $\varnothing.627 +.000 -.001$ IS $\varnothing.6248-.6244$.	6/28/2013	CFS	JAG
2		CH'D E1 HOLE CHAMFER WAS $.03 \times 15^\circ$ IS $.03 \times 45^\circ$.	8/20/2013	CFS	JAG
3	14-0128	CH'D DIMS WAS (13.151) IS 13.15, WAS (16.361) IS 16.36, WAS (3.50) IS 3.50. DELETED DIM $\varnothing.915$. ADDED DXF NOTE.	8/14/2014	DPD	RW



NOTE:
USE DXF PROFILE FOR POCKET DETAILS.

DART AEROSPACE			
TITLE SIDE PLATE HOUSING			
DWG NO. C250-200			REV 3
MAT'L 6061		DRAWN BY: APICAL	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005		HEAT TREAT	
.XX ± .01		FINISH BLACK ANODIZE	
.X ± .1		SPEC MIL-A-8625F, TYPE II, CLASS II	
1. BREAK ALL SHARP EDGES .015 X 45°		USED ON MODEL	
OR .015R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE 1:4	DATE 6/13/2011	SHEET 2 OF 2	